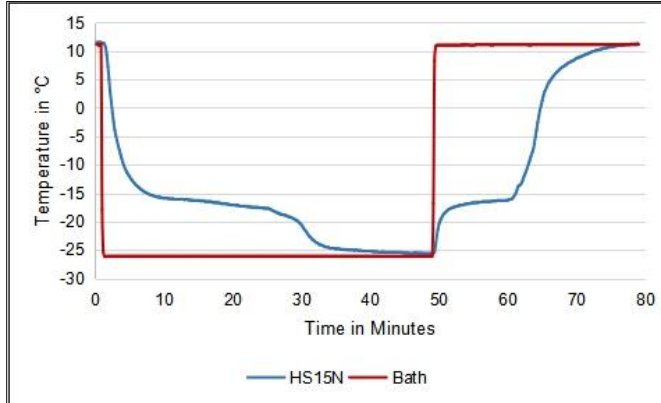


# TECHNICAL DATA SHEET OF savE® HS15N

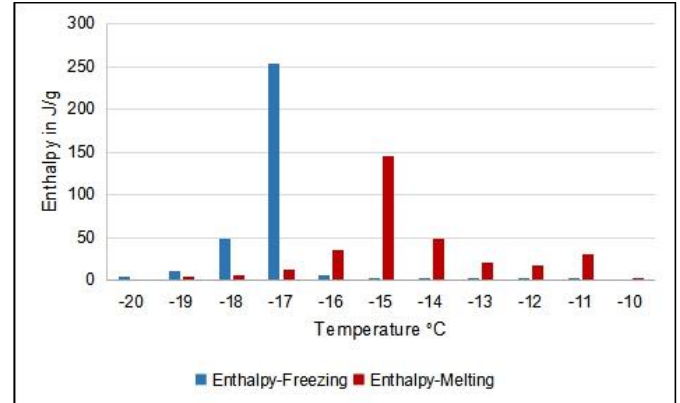
## Technical specification:

Product : savE® HS15N  
 Description : Inorganic phase change material  
 Appearance : Bright white liquid @25 °C

## Phase transition temperature range and stored thermal energy\*



Temperature vs time curve



Enthalpy vs temperature curve

Property	Value**	Test Method	Test conditions (if any)
Phase transition temperature			
Melting	-16 °C	PLUSS® T-History	@ -5 °C Liquid bath
Freezing	-17 °C	PLUSS® T-History	@ -25 °C Liquid bath
Nucleation temperature	-17 °C	PLUSS® T-History	@ -25 °C Liquid bath
Latent heat/enthalpy			
Melting	327 kJ/kg	PLUSS® T-History	@ -20 to -10 °C
Freezing	341 kJ/kg	PLUSS® T-History	@ -10 to -20 °C
Density			
Liquid	1070 kg/m <sup>3</sup>	ASTM D891-95	@ 30 °C
Solid	1016 kg/m <sup>3</sup>	ASTM D891-95	@ -20 °C
Specific heat			
Liquid	3.40 kJ/kgK	PLUSS® T-History	@ 20 °C
Solid	1.87 kJ/kgK	PLUSS® T-History	@ -25 °C
Thermal conductivity			
Liquid	0.53 W/mK	KD2Pro	@ 30 °C
Solid	5.26 W/mK	KD2Pro	@ -15 °C
Number of cycles tested	~2000	PLUSS® Internal	
Maximum operating temperature	90 °C		
Flammability	No		

\* Determined by T-history

\*\*Nominal Valu[es]. Actual values mentioned in test certificate.

Compatibility data available on request.

PCM is available in bulk, pouches or in containers of choice (Refer to Document **301\_PCM Encapsulation**).

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